

ABSTRACT OF THE DISCLOSURE

In order to provide a variable folder which allows smearing-free operation, the cutting blade of an upstream cross-cutting arrangement is provided with recesses, which leave behind residual crosspieces in the strand which is to be cut, and arranged in the product-directing region, between the cross-cutting arrangement and a collecting cylinder, are accelerating and tearing-off cams which grip the incoming product and tear it off from the strand at the residual crosspieces.

5
10
15
20
25
30
35
40
45
50
55
60
65
70
75
80
85
90
95
100
105
110
115
120
125
130
135
140
145
150
155
160
165
170
175
180
185
190
195
200
205
210
215
220
225
230
235
240
245
250
255
260
265
270
275
280
285
290
295
300
305
310
315
320
325
330
335
340
345
350
355
360
365
370
375
380
385
390
395
400
405
410
415
420
425
430
435
440
445
450
455
460
465
470
475
480
485
490
495
500